ASYMMETRIC SYNTHESIS OF CIS-2-SUBSTITUTED CYCLOHEXANAMINES WITH HIGH OPTICAL PURITY

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## Abstract: Asymmetric reductive amination of racemic 2-substituted cyclohexanones (R= methyl, ethyl, phenyl, benzyl) using optically active 1-phenylethylamines yields optically active cis-cyclohexanamines.

The nonenzymatic asymmetric synthesis of open-chain amines and amino acids from the corresponding ketones or keto acids is well documented <sup>1-5</sup>. Hiskey <sup>6</sup> and later on Harada <sup>7</sup> were the first who synthesized optically active amino acids from keto acids by hydrogenolytic asymmetric transamination in good optical yield. Barfknecht <sup>8</sup> and Standridge<sup>9</sup> showed the general applicability of this reaction in the synthesis of psychotomimetic phenyl-isopropylamines and analogues of mescaline (optical purities between 95 and 100%).

We report now the high-yield asymmetric synthesis of optically active cis-2substituted cyclohexanamines <u>5a-d</u> from racemic 2-substituted ketones <u>la-d</u> (Scheme 1), which is, by our knowledge, the first asymmetric synthesis of carbocyclic amines from corresponding cyclanones.



It is remarkable, that the hydrogenation leads to optically pure cis-products (enantiomeric excess > 92%), thus running under both highly diastereoselective and enantioselective control.

Reaction of racemic cyclohexanones <u>la-d</u> with either R-(+)- or S-(-)-l-phenylethylamine in a Dean-Stark-apparatus yields azomethines <u>2a-d</u>, which are immediately hydrogenated over Raney-nickel in a Parr-shaker at 5 bar. The resulting secondary amines are isolated as hydrochlorides <u>3a-d</u> in good chemical yield (Table 1).

Com- pound	Starting amine	Yield <sup>b</sup> [%]	m.p. [°c]	[\$\] <sup>13</sup> (c=1.2/EtOH)
<u>3a</u>	+	88	279-80	+ 52.8
	-	00	280-81	- 52.9
<u>3b</u>	+	00	245-47	+ 52.9
	-	90	245-47	- 53.3
<u>30</u>	+	10 C	d	
	-	49	d	
<u>3d</u>	+	80	256-59	+ 85.7
	-	00	257-59	- 83.7

TABLE 1: PROPERTIES OF SECONDARY AMINE-HYDROCHLORIDES 3a-d <sup>a</sup>

<sup>a</sup> spectroscopical data and microanalyses are in agreement with structures proposed; <sup>b</sup> based on starting ketones; <sup>c</sup> yield of N-(2'phenylcyclohexan)-1-phenylethylaminehydrochlorid <u>3c</u> is significantly lower than that of the other amines because of partly isomerisation of azomethine <u>2c</u> to the corresponding enamine, which is not hydrogenated under the reaction conditions; <sup>d</sup> liquid.

Without further purification  $\underline{3a-d}$  are hydrogenolized with palladium-on-charcoal catalyst (5%) at 5 bar and  $45^{\circ}$ C in a Parr-shaker to yield optically active 2-substituted cyclohexanamine-hydrochlorides  $\underline{4a-d}$  in good chemical and optical yield (Table 2). Hydrochlorides are liberated to free bases  $\underline{5a-d}$  by aqueous sodium hydroxidequantitatively for spectroscopical purposes only (fast carbonisation occurs!).

Com- pou <b>nd</b>	Starting amine	Yield <sup>b</sup> [%]	m.p. <b>[</b> °c <b>]</b>	[~_] <sup>23</sup> (c=1.3/EtOH)	enantiomeric excess [%]
<u>4a</u>	+	78	234-35	+ 8.0	96
	_		234 <b>-</b> 35	- 8.1	97
<u>4b</u>	+	79	193-95	- 0.5	92
	-		193-94	+ 0.6	94
<u>4c</u>	+	42	248	- 106.6	94
	-		247-48	+ 104.4	92
<u>4d</u>	+	68	272-74	+ 14.3	99
	-	00	272-74	- 14.0	98

TABLE 2: PROPERCIES OF PRIMARY AMINE-HYDROCHLORIDES 4a-d a

<sup>a</sup> spectroscopical data and microanalyses are in agreement with structures proposed and literature data <sup>21-23</sup>; <sup>b</sup> overall yield

The purity of the secondary and primary amines was checked by chromatographical and spectroscopical methods. Neither TLC and HPLC nor  ${}^{1}$ H- and  ${}^{13}$ C-NMR showed any traces of the trans-amines. The optical purity of the corresponding enantiomeres was checked by HPLC. For this purpose <u>4a-d</u> were acylated by the method of Dale  ${}^{10}$  with optical pure (+)-2-methoxy-2-trifluormethyl-phenylacetic acid chloride (MTPA-Cl) to the diastereomeric amides. In all cases the enantiomeric excess was higher than 92%.

Under above conditions only the thermodynamically less stable cis-compounds are isolated. This is consistent with Barton's rule <sup>11</sup>, although it is known, that under more vigorous hydrogenation conditions (i.e. 80 bar,  $100^{\circ}$ C) always the thermodynamically more stable products dominate in comparable cases <sup>12,13</sup>.

With exception of compound  $\frac{4c}{4c}$ , cis configurated compounds  $\frac{3a-d}{4a-d}$  and  $\frac{4a-d}{4a-d}$  are synthesized for the first time in its enantiomeric forms  $^{14}$ . Although racemic and optically active trans-2-methyl-cyclohexanamines are well known  $^{15-17}$ , from the corresponding cis-compounds only the racemic modification is documented  $^{18-20}$ .

The absolute configuration of the synthesized compounds is not yet established. CD- and X-ray-analyses are in progress and will be published later.

In forth-coming publications we shall show the result of our investigations, which deal with cyclanones of different ring sizes and R-groups in changing positions.

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